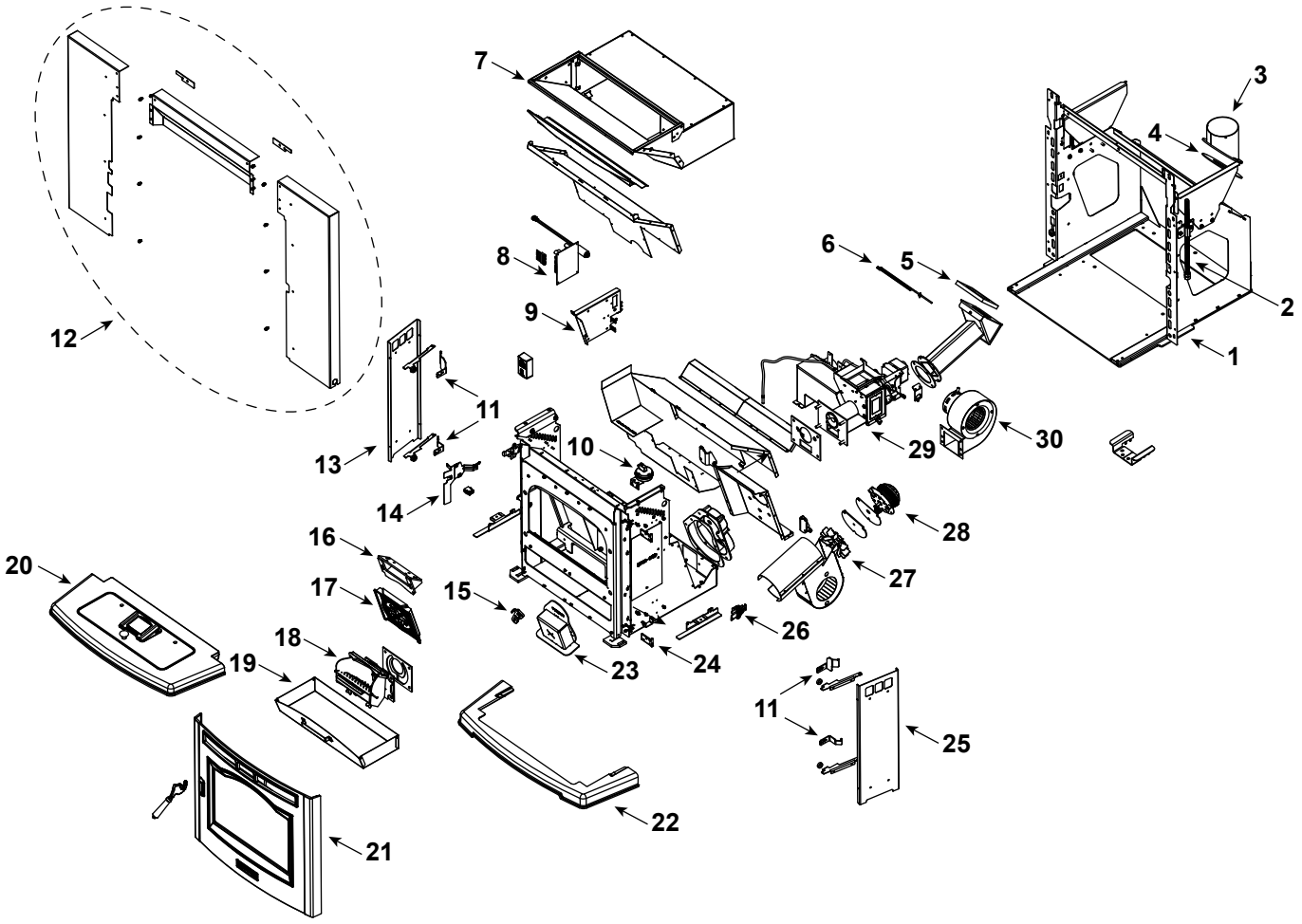
FORGE & FLAME Service Parts — P42i-TC

Pellet Insert

Beginning Manufacturing Date: Nov 2026
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42I-24BK - 24” Hopper
42I-20BK - 20” Hopper



Part number list on following page.

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ITEM	Description	COMMENTS	PART NUMBER	Stocked at Depot
1	Mounting Frame Assembly		1-10-584031A	
	Roller hardware	4 sets	1-00-02243	**Y**
2	All Thread .500-13 x 12, Frame Jacking	Qty 2 req	3-31-00949	
	Jack Plate	Qty 2 req	1-10-574099W	
3	Pipe Stub for 4 in. Flex/PL w/gasket		1-00-574034	**Y**
4	Pipe Stub Plate Gasket		3-44-574045	**Y**
5	Docking Gasket Silicone		3-44-06108	**Y**
6	Thermister Probe (ESP Probe)		3-20-00844	**Y**
7	Gasket, Hopper Top	20 ft	1-00-375501	**Y**
	Gasket, Hopper Throat		3-44-677185	**Y**
8	Control Board		1-00-05372	**Y**
9	Control Board Mounting Plate		1-10-584012A	
10	Differential Switch		SRV8320-003	**Y**
	Silicone Tubing, 1/8”	5 Ft	1-00-5113574	**Y**
11	Hinge Set (4 pc), Side Panel	2 Sets	SRV8742-7890	
12	Surround, Standard		1-00-742667-1	
	Surround Hardware Pack		SRV8000-042	
13	Side Panel	Left	SRV8742-103L	
14	Line Filter Mounting Bracket		1-00-584034	
	Line Filter		3-20-803744	**Y**
15	Combustion Cover Latch Assembly		1-00-574080	
16	Medallion Holder		1-10-574098W	**Y**
17	Cast Center Medallion		3-00-584027	**Y**
18	Burn Pot Weldment		**See following page**	
19	Ash Pan		1-10-574007A	**Y**
20	Cast Top / Hopper Lid Assembly		**See following page**	
21	Door Assembly		**See following page**	
22	Cast Bottom Ashlip		SRV8742-018	
	Door Magnet and Hardware (1 set)	Qty 4 req	SRV8787-020	
23	Combustion Cover		1-10-574087A	
24	Hinge Plate	Qty 2 req	3-00-674047	
25	Side Panel	Right	SRV8742-103R	
26	Spring Latches with hardware	Set of 2	1-00-00927	**Y**
27	Fan Blade	Commonly required for Combustion Blower replacement	1-10-574500A	**Y**
	Blower Mounting Screws (5 Sets)		1-00-832150	
28	Combustion Blower		1-00-02275	**Y**

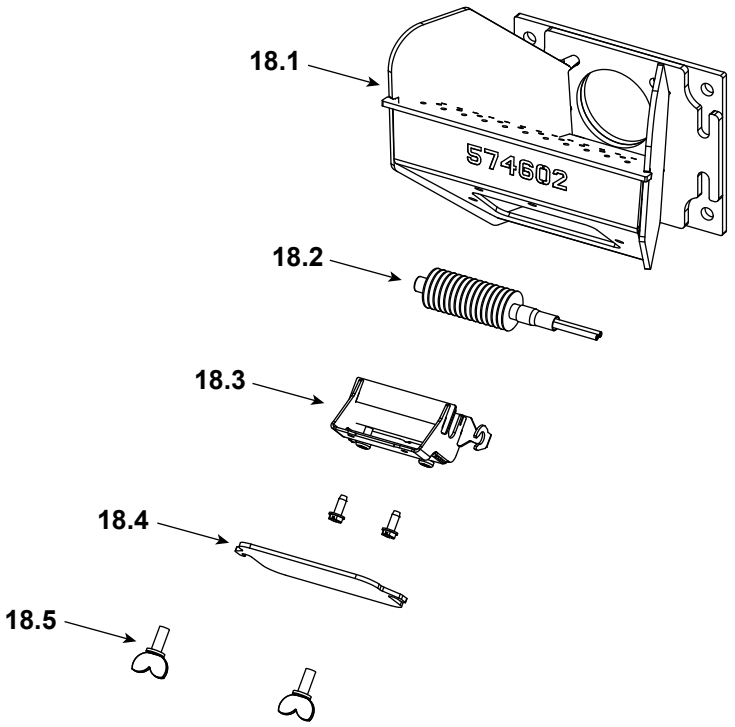
Additional service parts on following page.

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ITEM	Description	COMMENTS	PART NUMBER	Stocked at Depot
29	Feeder Assembly		**See following page**	
30	Distribution Blower		3-21-33647	**Y**

#18 Burn Pot Weldment



18.1	Burn Pot Weldment w/Cradle		1-00-574605	**Y**
18.2	Igniter Element		3-20-677200	**Y**
		Pkg of 10	1-00-677200	**Y**
18.3	Igniter Cradle		1-00-777907	**Y**
18.4	Burn Pot Cleanout Cover w/Wing Screws	2 sets	1-00-06623	**Y**
18.5	Thumb Screw, 1/4-20 x 5/8	Pkg of 10	3-31-782108-10	**Y**
	Gasket, Burn Pot		3-44-237639	**Y**
	Flame Guide		3-00-03000	**Y**

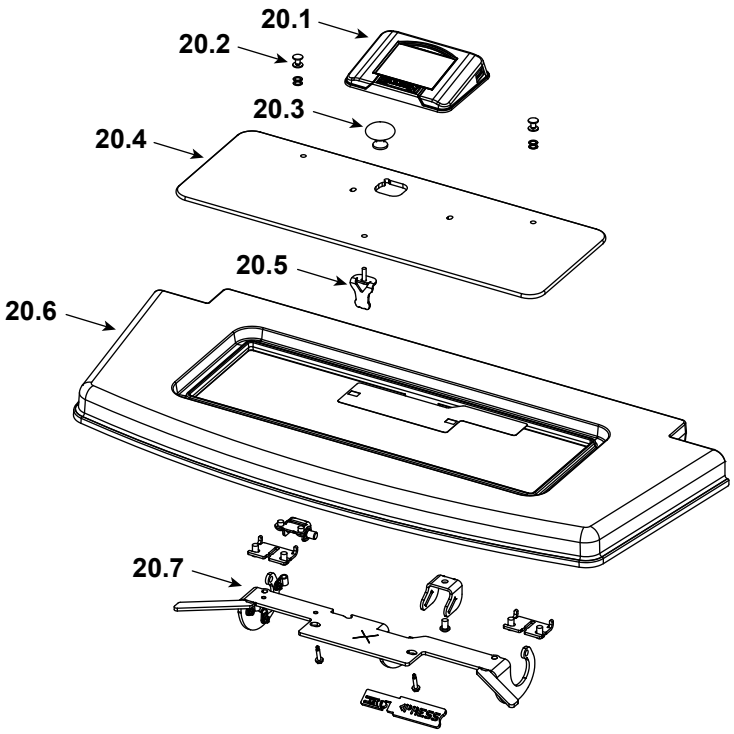
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#20 Hopper Lid Assembly



ITEM	Description	COMMENTS	PART NUMBER	Stocked at Depot
20.1	Touch Control		SRV8320-024	**Y**
	Touch Control Screws	Pkg of 30	SRV8787-011	
	Cable Cover Gasket		3-44-777549	
20.2	Screw Post Kit	Set of 20	1-00-129004	**Y**
20.3	Hopper Lid Knob w/Screw	Black	1-00-02000-1	
20.4	Touch Control Hopper Lid Glass		3-40-574365	**Y**
20.5	Hopper Lid Latch		1-00-0669697	**Y**
20.6	Cast Top		SRV8742-100	
20.7	Hopper Lid Hinge w/Hardware		1-00-584003	**Y**
	Gasket, 3/8 x 1/2	20 Ft	1-00-375501	**Y**
	Ball Plunger Retainer	6 Sets	1-00-5500	**Y**
	Hinge Pin Plate w/Hardware	1 Set	1-00-777560	
	Dowel Pin, 1/4 x 3/4	Pkg of 15	3-30-2015-15	
	Hopper Lid Latch Release Kit w/Hardware		1-00-584345	**Y**

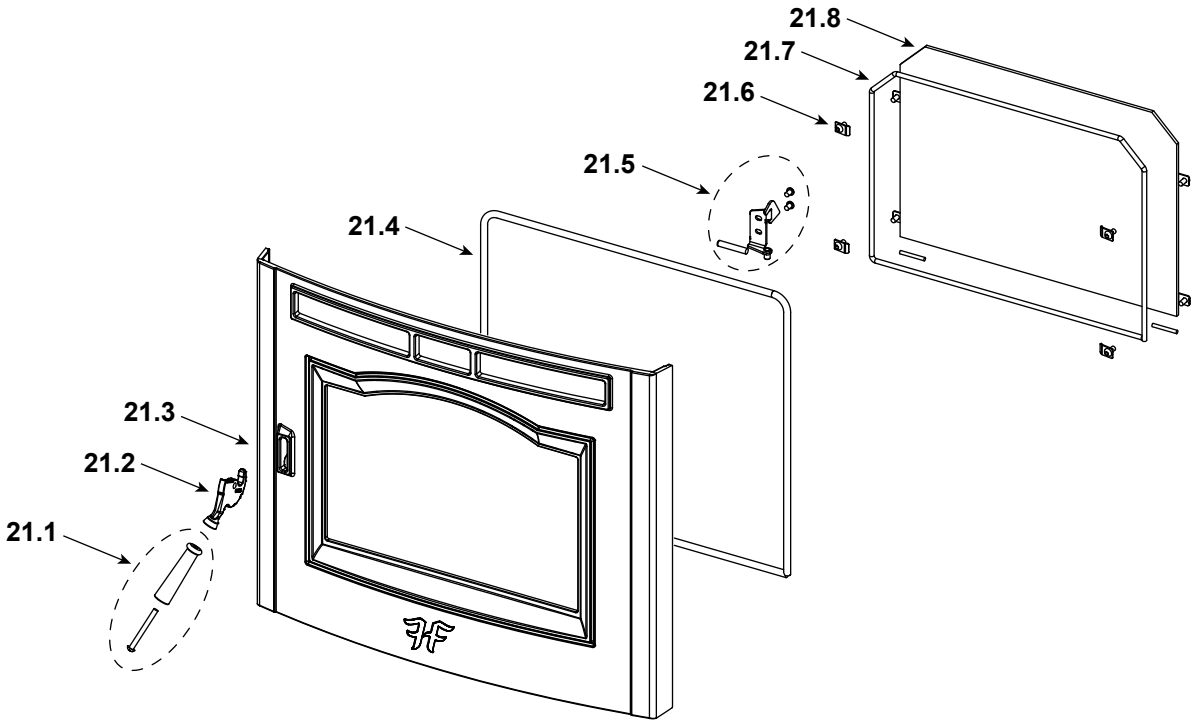
Additional service parts on following page.

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#21 Load Door Assembly



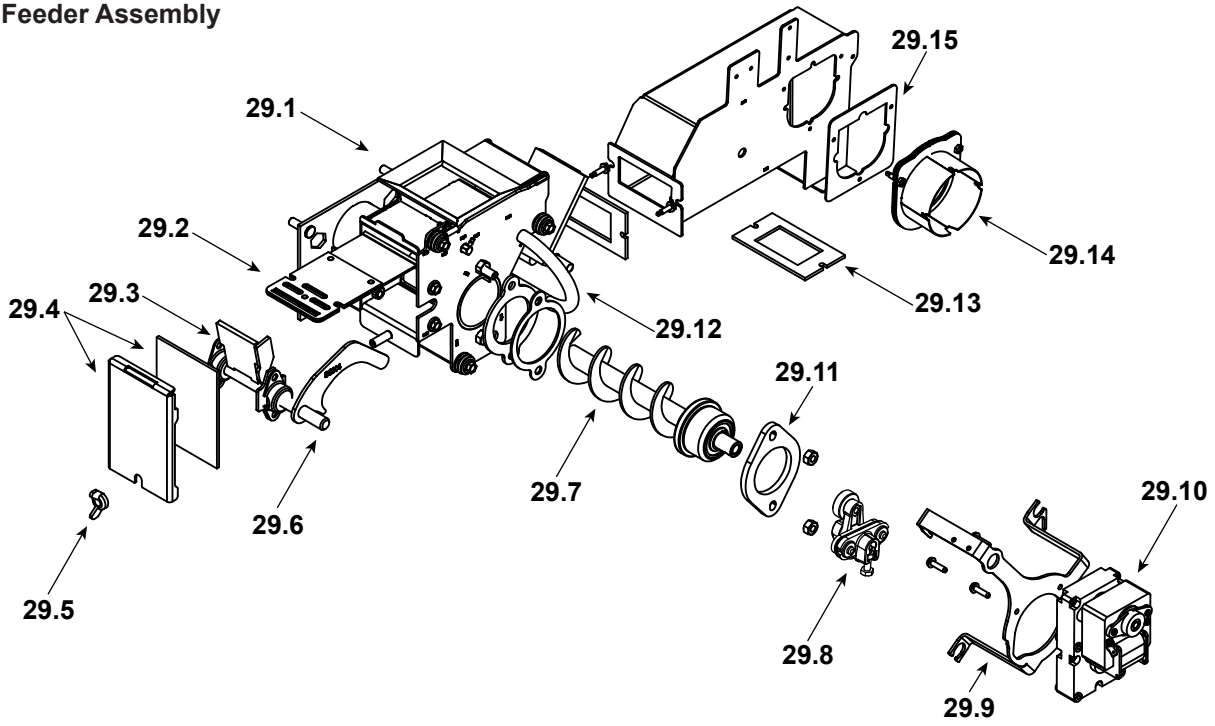
ITEM	Description	COMMENTS	PART NUMBER	Stocked at Depot
21.1	Wooden Handle w/Bolt	Pkg of 2	1-00-00247	
21.2	Door Latch, Painted		3-00-249119P	**Y**
	Door Latch Roller Hardware		1-00-05230	**Y**
21.3	Door Assembly		SRV8742-101	**Y**
21.4	Gasket, 1/2 Round Graphite	20 Ft	1-00-1086415	**Y**
21.5	Latch Retainer (includes hardware)		2-00-674098S	
21.6	Glass Clips	Pkg of 4	1-00-249140	**Y**
21.7	Gasket, 3/16 Round w/PSA	10 FT	1-00-1186258229	**Y**
21.8	Glass w/Gasket		1-00-677000	**Y**

Additional service parts on following page.

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#29 Feeder Assembly



ITEM	Description	COMMENTS	PART NUMBER	Stocked at Depot
29.1	Ultra Feeder Weldment		1-10-680021W	**Y**
29.2	Slide Plate Assembly		1-10-677121A	**Y**
29.3	Pusher Arm Pillow Block	Pkg of 4	3-31-3614087-4	**Y**
29.4	Gasket, UL Feeder Cover		1-00-677122	**Y**
29.5	5/16-18 wing screw	Pkg of 25	3-30-8012-25	
29.6	UL Feeder Pusher Arm		1-10-677187W	**Y**
29.7	UL Feeder Auger Assembly		3-50-00565	**Y**
29.8	Cam Block Assembly		1-10-777950A	**Y**
	Cam Bearing		3-31-3014	**Y**
29.9	Motor Mount w/Hardware		1-00-584035	**Y**
29.10	Pellet Feeder Gear Motor, 4 RPM		3-20-60906	**Y**
29.11	Bearing Flange w/Hardware		1-00-04035	**Y**
29.12	Feeder Air Crossover Kit		1-00-67900	**Y**
	9MM Silicone Tube	5 Ft	1-00-511427	**Y**
29.13	Gasket Ultra Air Intake	Pkg of 10	3-44-677160-10	**Y**
29.14	Pellet Air Intake Assembly		1-10-06810A	
29.15	Gasket Feeder Air Intake	Pkg of 6	3-44-72224-6	**Y**
	Silicone Cap	Pgk of 10	3-99-123/10	

Additional service parts on following page.

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ITEM	Description	COMMENTS	PART NUMBER	Stocked at Depot
	Burn Pot Scraper	Pkg of 10	2-00-777692-10	
	Communication Cable		3-20-72662	**Y**
	Draft Meter Assembly		1-00-00637	**Y**
	Draft Meter Bolt & Tube		1-00-04004	
	Fuse, Ceramic 5A	Pkg of 5	1-00-05237	**Y**
	Gasket Set(Includes: Burn Pot, Pipe Stube, Exhaust Flange, Combustion Housing)		SRV3-44-574325	
	Labels, Caution & Danger	10 Ea	1-00-200408541	
	Component Pack (no manuals, no paint)		SRV8742-024	
	Return Air Sensor		3-20-08780	**Y**
	Room/Return Sensor Extension	14 FT	3-20-584023	
	Smoke Shield w/hardware		1-00-574430	**Y**
	Touch Up Paint. Black	12 oz Can	3-42-19905	
	Wireless Room Sensor		8320-025	**Y**
	Power Cord - 14’		3-20-584024	**Y**
	Wiring Harness		3-20-08888	**Y**