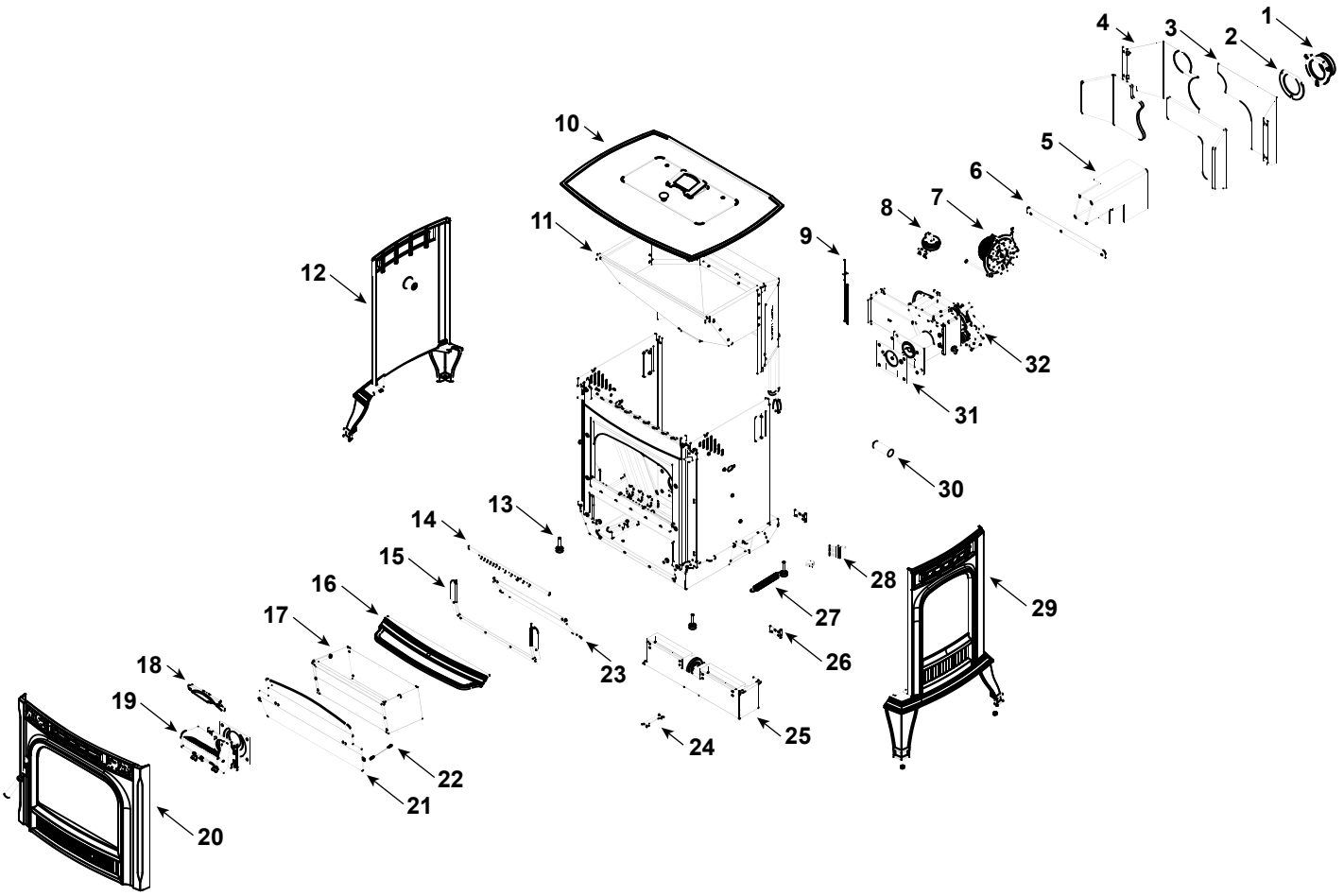
FORGE & FLAME Service Parts

XXV-TC

Pellet Stove

Beginning Manufacturing Date: Oct 2026
Ending Manufacturing Date: Active

XXV-BK (Black)
XXV-MB (Majolica Brown)
XXV-TW (Twilight)



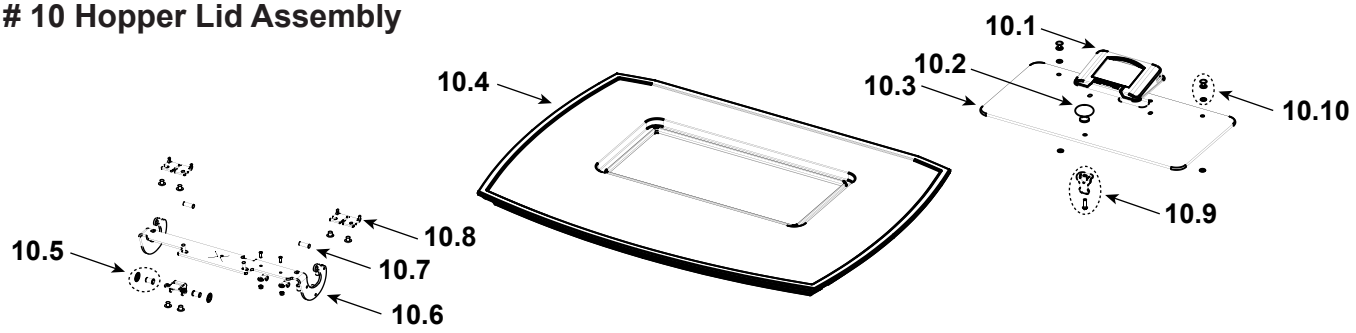
Part number list on following page.

Beginning Manufacturing Date: Oct 2026
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ITEM	DESCRIPTION	COMMENTS	PART NUMBER	Stocked at Depot
1	Pellet Tailpipe Cast		3-00-247237	Y
2	Gasket Set, Burn Pot & Tailpipe	Pkg of 5 Sets	1-00-07381	Y
3	Right Feeder Shield		1-10-677885A	Y
4	Left Feeder Shield		1-10-677084A	Y
5	Combustion Box Insulation		3-44-677042	
6	Rear Shield Retainer		2-00-677086L	
7	Combustion Blower		1-00-02275	Y
	Gasket		SRV8344-004	
	Fan Blade		1-10-574500A	Y
	Blower Mount Plate w/Studs and Nuts		2-00-680007L	Y
	Blower Mounting Studs and Nuts	5 Sets	1-00-832150	
8	Differential Switch		SRV8320-003	Y
9	Thermister Probe (ESP Probe)		3-20-00844	Y

10 Hopper Lid Assembly



10.1	Touch Control		SRV8320-024	Y
	Touch Control Screws	Pkg of 30	SRV8787-011	
	Cable Cover Gasket		3-44-777549	
10.2	Hopper Knob w/Screw		1-00-02000-1	
10.3	Hopper Lid Glass		3-40-777770	Y
10.4	Top	Black	4-00-677057P	
		Majolica Brown Porcelain	1-10-677057-14	
		Twilight	1-10-677057-30	
	Gasket, 3/8 x 1/2	20 Ft	1-00-375501	Y
10.5	Ball Plungers and Retainers	6 Sets	1-00-5500	
10.6	Hinge w/Hardware		1-00-777771	Y
10.7	Dowel Pin, 1/4 x 3/4	Pkg of 15	3-30-2015-15	
10.8	Hinge Pin Plate w/Hardware	1 Set	1-00-777560	
10.9	Complete Latch	2 Sets	1-00-0669697	Y
10.10	Screw Post Kit	20 Sets	1-00-129004	Y

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ITEM	DESCRIPTION	COMMENTS	PART NUMBER	Stocked at Depot
11	Hopper Assembly			
	Gasket 3/8 X 1/2 (non-enamel)	20 Ft	1-00-375501	**Y**
	Gasket 5/8 X 1/2 (enamel)	20 Ft	1-00-625501	**Y**
	Gasket, Hopper Throat		3-44-677185	**Y**
	Control Board		1-00-05372	**Y**
	Fuse Ceramic 5A	Pkg of 5	1-00-05237	**Y**
12	Left Side	Black Paint	4-00-677055P	
		Majolica Brown Porcelain	1-10-677055-14	
		Twilight	1-10-677055-30	
13	Leveler Feet	Pkg of 4	1-00-12302	
14	Airwash Reducer		1-00-677300	
15	Ash Door Gasket Retainer		2-00-677025B	
16	Ashlip	Black Paint	4-00-677058P	
		Majolica Brown Porcelain	1-10-677058-14	
		Twilight	1-10-677058-30	
17	Ash Pan		1-10-677044	**Y**
	Ash Pan Parts		1-00-68027	
18	Flame Guide		3-00-03000	**Y**
19	Burn Pot		See following pages	
20	Load Door Assembly		See following pages	
21	Ash Door Weldment		1-10-677026A	
	Gasket, Ash Door	30 Ft	1-00-71611	**Y**
22	Cable Lanyard		3-31-677070	
23	Ash Door Stop		2-00-677096B	
24	Distribution Blower Mount		2-00-677006L	
25	Distribution Blower		1-00-29145	**Y**
26	Hinge Plate	Qty 2 req	3-00-674047	
27	Extension Spring		3-31-2181	
28	Wiring Harness		3-20-08888	**Y**
29	Right Side	Black Paint	4-00-677056P	
		Majolica Brown Porcelain	1-10-677056-14	
		Twilight	1-10-677056-30	

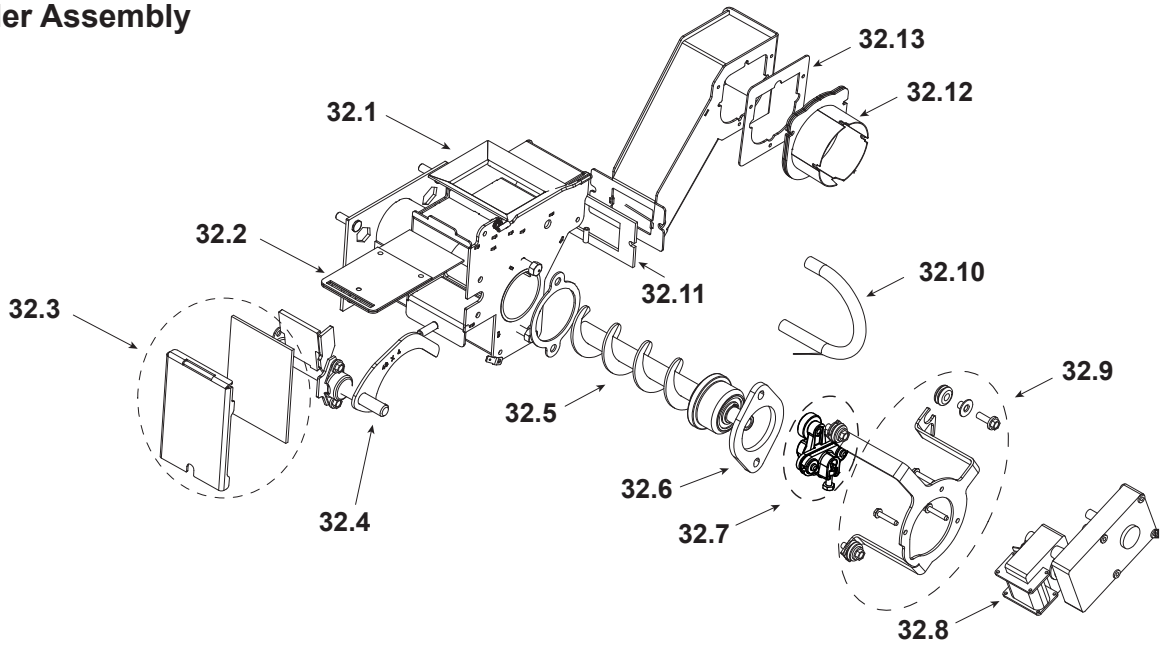
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ITEM	DESCRIPTION	COMMENTS	PART NUMBER	Stocked at Depot
30	Capacitor		1-00-00276	**Y**
31	Gasket Set, Burn Pot & Tailpipe	Pkg of 5 Sets	1-00-07381	**Y**

#32 Feeder Assembly

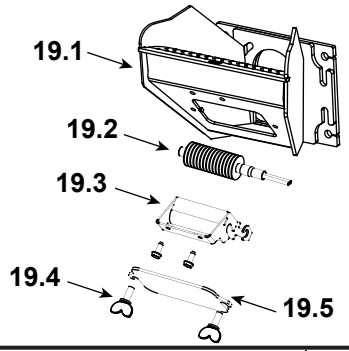
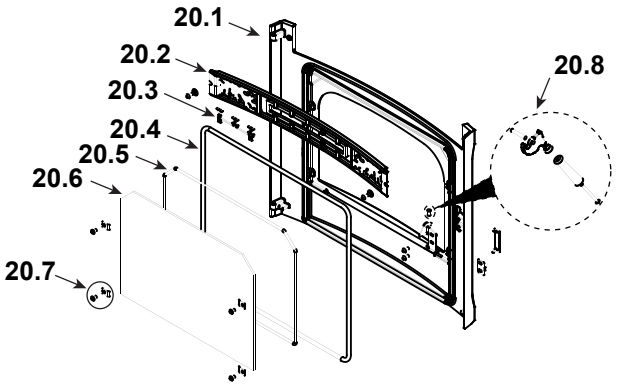


32	Feeder Assembly			
32.1	Feeder Body		1-10-680021A	**Y**
32.2	Slide Plate		1-10-777690A	**Y**
32.3	Feed Cover & Gasket	2 Sets	1-00-677122	**Y**
32.4	Pusher Arm		1-10-677187W	**Y**
	Pillow Block	Pkg of 4	3-31-3614087-4	**Y**
32.5	Auger		3-50-00565	**Y**
	Gasket, Auger	Pkg of 5	1-00-888196	
32.6	Bearing Retainer w/Hardware		1-00-04035	**Y**
	Cam Bearing		3-31-3014	**Y**
32.7	Cam Block Assembly		1-10-777950A	**Y**
32.8	Gear Motor		3-20-00677	**Y**
32.9	Motor Mount w/Hardware		1-00-777598	**Y**
32.1	Feeder Crossover Tube Kit		1-00-67900	**Y**
32.11	Gasket, Snout	Pkg of 10	3-44-677160-10	**Y**
32.12	Air Intake		1-10-06810A	
32.13	Gasket, Air Intake	Pkg of 6	3-44-72224-6	**Y**
	Silicone Cap	Pgk of 10	3-99-123/10	

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ITEM	DESCRIPTION	COMMENTS	PART NUMBER	Stocked at Depot
#19 Burn Pot Assembly				
19.1	Burn Pot Assembly		1-10-00675	**Y**
	Gasket, Burn Pot		3-44-237639	**Y**
19.2	Igniter		3-20-677200	**Y**
		Pkg of 10	1-00-677200	**Y**
19.3	Igniter Cradle, Holder & Bottom		1-00-777907	
19.4	Thumbscrew	Pkg of 10	3-31-782108-10	**Y**
19.5	Clean Out Cover	2 Sets	1-00-06623	**Y**
#20 Load Door Assembly				
20	Load Door Assembly			
20.1a	Load Door Assembly	Black Paint	1-10-677099A	**Y**
		Majolica Brown Porcelain	1-10-677099A-14	**Y**
		Twilight	1-10-677099A-30	**Y**
20.1b	Door Only w/Rope (glass not included)	Black Paint	4-00-674053A	**Y**
		Majolica Brown Porcelain	4-00-674053-14A	**Y**
		Twilight	4-00-674053-30A	**Y**

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ITEM	DESCRIPTION	COMMENTS	PART NUMBER	Stocked at Depot
20.2	Air Grill		3-00-677004P	
20.3	Letters		2-00-677022S	
20.4	Door Rope	15 Ft.	1-00-1203589	**Y**
20.5	Glass Rope	10 Ft.	1-00-1186258229	**Y**
20.6	Door Glass W/Gasket		1-00-677000	**Y**
20.7	Glass Clips & Hardware	Pkg of 4	1-00-249140	**Y**
20.8	Handle Assembly Contains: Handle, 6mm Washer, SHCS, Dowel, Plunger, SSS, BHSCS	2 Sets	1-00-249119	**Y**
	Wooden Handle & Bolt	Pkg of 2	1-00-00247	**Y**
	Latch Retainer, Load Door	Includes Hardware	2-00-674098S	
	Latch Roller Hardware Contains: SHCS, 2 Nuts, 2 Bushings		1-00-05230	**Y**
Extras				
	Burn Pot Scraper	Pkg of 10	2-00-773850-10	
	Communication Cable		3-20-72662	**Y**
	Distribution Blower Heat Shield		2-00-677041B	
	Draft Meter Assembly		1-00-00637	**Y**
	Draft Meter Bolt & Tube		1-00-04004	
	Labels, Caution & Danger	10 each	1-00-200408541	
	Power Cord		3-20-51578	**Y**
	Line Filter		3-20-803744	**Y**
	Rear Shield Spacer		2-00-677087L	
	Return Air Sensor		3-20-08780	**Y**
	Silicone Tubing, 1/8”	5 Ft.	1-00-5113574	**Y**
	Wireless Room Sensor		8320-025	**Y**
	Touch Up Paint	Black Paint	3-42-19905	
		Majolica Brown Porcelain	1-00-0014	
		Twilight	0001285	
	Manual Pack		SRV8680-013	